Report On

Early Involvement of Supplier in Construction Design Phase and Managing the Framework Agreement and Financial Criteria throughout the Project Cycle.

By

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An Internship Report submitted to the Department of Procurement and Supply Management in partial fulfillment of the requirements for the degree of Masters in Procurement and Supply Management

BRAC Institute of Governance and Development (BIGD)
BRAC University
August, 2021

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Declaration

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1. The internship report submitted is my/our own original work while completing degree at

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2. The report does not contain such material which is published before or written by a third

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referencing.

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other degree or diploma at a university or other institution.

4. I/We have acknowledged all main sources of assistance to complete this report.

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Letter of Transmittal

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Subject: Letter of transmittal.

Dear Sir,

I am glad to inform you that, I have collected the primary data from essential resources as

you have suggested and completed the analysis based on the best practices available in the

modern research methodology.

I have attempted my best to finish this report with the essential data and recommended

proposition in a significant compact and comprehensive manner as possible.

I trust that the report will meet the standard as expected.

Sincerely yours,

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Date: August 22, 2021

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Non-Disclosure Agreement

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House # 664/A, Road 09 (Main Road),

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Subject: Non-disclosure agreement.

Dear Ma'am,

I am glad to inform you that, I have collected the primary data from essential resources as

you have suggested and completed the analysis based on the best practices available in the

modern research methodology.

I hereby give this assurance that neither I nor BRAC University will disclose this confidential

information of company collected for the sake of this research to any other medium or entity.

It will be kept safe under the university authority.

I trust that the report will meet the standard as expected.

Sincerely yours,

Ananya Abduhu

Executive (Overseas Cum Commercial)

Elevator Engineers Ltd.

Date: August 22, 2021

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Acknowledgement

I would like to express my gratitude to the Almighty Allah to give me this opportunity to complete this report in a good health during this pandemic situation. My sincere thanks go to my academic supervisor for his excellent guidance to establish this report in a proper way. It is a great deal of cooperation that has made it possible to reinforce this report with such strong data analysis. I would also like to thank to my workplace supervisor for her great assistance and permission to use the confidential data for this research purpose. Last but not the least I would like to thank my family who has made it possible for me to come this far and support me all the way.

Executive Summary

The world is modernizing day by day. With the pace of this modernization, every industry is

trying to adopt digital process or appliances. So as in construction industry also. The accuracy

and safety are given the most priority in construction industry. Now this has become easier to

detect clash or problems by using software. For a high-rise building construction, elevator is

one of the important product for doing the life easy. There is a connection between building

design and construction and elevator. Standard size elevators ensure qualitative service as

those are determined after several testing. In Bangladesh context, there arise conflicts

regarding space and other criteria of elevator as most of the clients approach to the elevator

suppliers at the finishing stages of building construction. This research highlights the

advantages of supplier involvement in design phase and proposes a way of integration of end

consumer to supplier.

Keywords: Elevator; Sourcing strategies; Early Supplier Involvement (ESI); Framework

Agreement (FA); Integrated system

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List of Acronyms

MR Machine Room

HW Hoistway Width

CW Car/Cabin Width

OP Opening

OH Overhead

JFI Japan Fuji International

CO Center Opening

JIT Just In Time

CRM Customer Relationship Management

FA Framework Agreement

ESI Early Supplier Involvement

Chapter 1 INTRODUCTION

1.1 Background of the Study

Most of the clients in our country are reluctant in involving the suppliers in early design or planning phase. In many cases, architect or building designer keep spaces of elevator at their own prediction. This creates uncertainty of getting the standardized elevators also. Usually, elevator cabin size can be modified as per hoistway size. But it is better to use the standard cabin size for a particular hoistway size and capacity. Because for that certain cabin size, the motor power, control capacity etc. are examined. There contain many reports to ensure and check the quality. Final adjustment records of progressive type safety gear, product qualified certificate and test report for speed, certificate of quality for motor, certificate of quality for cabin according to report are some of them.

Туре	Speed(v)	Loading Capacity	OPXLH	Lift Car	Hoistway	Machine Room	ОН	Pit	R1	R2	R3	R4
Passenger	m/min	(kg)	(mm)	CWxCD(mm)	HWxHD(mm)	MEWWMRD/mm)	(mm)	(mm)	(kg)	(kg)	(kg)	(kg)
TKJ-450	60	450	700x2100	STATE OF THE PARTY		2200x1650	3900	1350	4000	3200	3100	2600
TKJ-630	60	630	800×2100				3900	1350	6000	5400	4500	3900
110 050	90/105	050	800X2100	1400×1100	1850x1750	2300x1750	4100	1500	6000	5400	4300	3900
TKJ-800	60	800	00 800x2100 1400x1350 1850x2000 2300x2000	3900	1350	7500	6000	4700	4200			
1N-000	90/105	000	800X2100	1400x1350	JUX1350 1850x2000 2300x2000	2300x2000	4100	1500	7500	0000		1200
	60					3900	1350	9300	7000			
TKJ-1000	90/105	1000	900x2100	1600x1400	2100×2050	2500x2050	4200	1500	3300	7000	5500	4900
	120					4500	1600	9900	7500			
	60						4100	1400	11500	11500 8800	6000	
TKJ-1150	90/105	5 1150	1000×2100	1800x1400	2300×2050	2500x2050	4300	1600	11300			5500
	120		-			4600	1600	12000	9500			
	60						4100	1400	11500	8800		
	90/105	1250	1100v2100	2000×1400	2500×2050	2500×2050	4300	1600	70000000	0000	6000	5500
TKJ-1250	120		1100%2100	2000x1400	2300x2030	2500x2050	4600	1000	12000	9500		
	150						4700	2100	13000	11500		
	60						4200	1500	12000	9500		
TKJ-1350	90/105	1256		2000 1500	000x1500 2500x2150 2500x21	2500-2150	4400	1600	12000	9300	7000	6500
110-1350	120	1350	1100x2100	2000x1500	2500X2150	Z300XZ130	4600	1700	12500	9800	7000	0500
The same of	150						4700	2100	13500	12100		
	60						4200	1500		11500		
TV1 2 500	90/105	1600	1100,2100	2100v1600	2600×2250 2600×225	2600v2250	4400	1600	14500	11300	7900	7300
TKJ-1600	120	1000	1100X2100	2100x1600/260	2000x2230	2000,2230	4600	1700		12000	7900	
	150						4700	2100	15000	12500		

Figure 1.1: Standard Dimension for MR Passenger Lift (OTIS Brand)

Figure 1.1 shows a table of standard measurements for MR passenger lift of OTIS brand. Figure 1.2 shows a table of standard measurements for MR passenger lift of Japan Fuji International brand. If we compare for 450 kg elevator, for HW 1700mm, OTIS brands' standard CW is 1300mm and OP is 700mm. On the other hand, for HW 1750mm, JFI brands' standard CW is 1400mm and OP is 800mm. For only 50mm HW, there has 100mm changes

in CW and OP. Similarly, there is differences in OH and PIT dimensions also. If CO is 800mm, then there needs minimum (800*2+100) =1700mm of HW. Despite of remaining that space, OTIS brand has chosen 700mm CO after testing the product quality.

CAR INTERIOR

MACHINE

DOOR ENTRANCE

TYPE (KGS) m/min TYPE JJ HH AA BB HC X Y AM	BM 2900	
	2900	
450 45-60 CO 800 2100 1400 850 2300 1750 1450 2000		
550 45-105 CO 800 2100 1400 1030 2300 1750 1590 2000	3100	
600 45-105 CO 800 2100 1400 1100 2300 1750 1660 2000	3200	
700 45-105 CO 800 2100 1400 1250 2300 1750 1810 2000	3400	
750 45-105 CO 800 2100 1400 1350 2300 1750 1910 2000	3500	
P 820 45-105 CO 800 2100 1400 2300 1750 1960 2000	3600	
900 45-105 CO 900 2100 1600 1350 2300 2100 1930 2500	3500	
1000 45-105 CO 900 2100 1600 1500 2300 2100 2080 2500	3700	
1150 45-105 CO 1100 2100 2000 1350 2300 2500 2100 2900	3800	
1350 45-105 CO 1100 2100 2000 1500 2300 2500 2250 2900	4100	
1600 45-105 CO 1100 2100 2000 1750 2300 2500 2500 2900	4500	
TYPE SPEED 45m/min 60m/min 90m/min 105m/m	nin	
The state of the s	105m/min	
P OH(mm) 4200(4000) 4400(4100) 4600(4200) 4800(430) PIT(mm) 1250(1350) 1550(1500) 1850(1800) 2150(19	4800(4300)	

Figure 1.2: Standard Dimensions for MR Passenger Lift (JFI Brand)

Then comes different choices before the table of the clients about which one brand they will choose. There involves lots of factors which needs to think about for elevator at the planning stage. Some of the key factors are-

- a) Brand choosing
- b) Supplier sourcing
- c) Supplier selection
- d) Required capacity/space of elevator
- e) Price
- f) Terms and Conditions
- g) Currency rate

- h) Construction period
- i) Contract period
- j) Framework agreement
- k) Breach of agreement

1.2 Research Objectives

The objectives of this study are-

- a) To involve supplier/vendor early in planning phase to mitigate the risk of the elevator quality.
- b) To establish a framework agreement for repeat buyer-supplier to avoid financial complexities.
- c) To introduce a way for smooth operation from planning to finishing stage of construction in respect of elevator.

1.3 Research Organization

Chapter (1) upholds the background of the study. It also shows how measurements of elevator dimensions differ from one to another which can also affect on the quality of the product.

Chapter (2) introduces with several aspects of the research.

Chapter (3) comprises of the proposed methods and tools to achieve the research objectives up to the desired level of satisfaction.

Chapter (4) represents the outcomes from the proposed methods.

Chapter (5) concludes the research study leaving recommendations for upcoming researchers.

Chapter 2 LITERATURE REVIEW

2.1 Supplier Sourcing and Supplier Selection

At the planning stage, one of the most enigmatic part is to make the right choice; i.e. to select the desired brand. In this case, supplier sourcing and supplier selection are the most significant phases. In (Okuogume, 2011), "naturally, speaking, cost is the main driver of total cost in sourcing decision-making. On one hand, elevator manufacturers are already well known, and it is easy to get sufficient and reliable supplier information in a particular market. On the other hand, foreign and local product regulations are becoming aware of various safety issues, but it is still a challenge to ensure that goods and services purchased meet the domestic and foreign requirements. To do so, the key to success will depend on choosing the right supplier and setting accurate quality control and safety rules suitable for both parties." Gosling et al. (2010) consider that flexible sourcing should involve the adoption of a larger supplier base and constantly redesigning and reconfiguring the supply chain. The variables for measuring the performance of an elevator firm can be determined as below figure 2.1, indicated in (Masila, 2013).

In (Okuogume, 2011), it is shown what criterion need to be considered for supplier sourcing

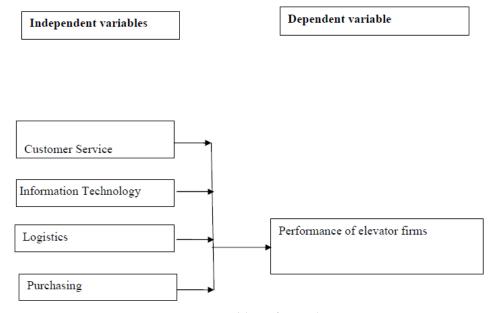


Figure 2.1: Variables of an Elevator Firm

and supplier selection, which is represented in figure 2.2.

Weber et al. (1991) refer to supplier selection as the search for potential providers, for such a

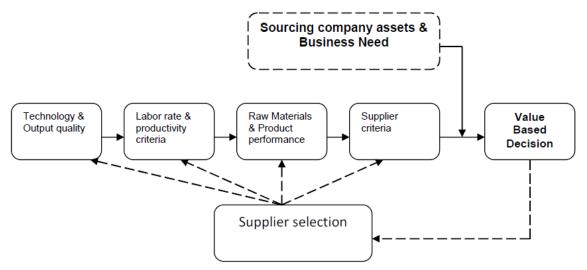


Figure 2.2: Criteria for Supplier Selection

search, the providers are sorted (evaluated) into potential and non-potential providers. For example, suppliers may be evaluated on price structure, delivery (timeliness and costs), product quality and services.

2.2 Framework Agreement

Framework agreements demonstrate recognition of the benefits of the strategic partnering approach where strategic suppliers are selected for key elements, or work packages, delivered by the supply chain (Gosling et al., 2010). Organizations compete globally by working with international suppliers, outsourcing, and marketing to consumers worldwide. This global reality places even more importance on successful supply chain management (Masila, 2013). The key management challenge remain in the area of competence, getting new suppliers which is capable of adding value to overall operations and managing the huge network of global suppliers (Okuogume, 2011). According to Gosling et al. (2010), network coordinators can group their suppliers under three categories, framework agreement suppliers, preferred suppliers and approved suppliers, each with different flexibility implications. In

(Masila, 2013), under JIT purchasing, achieving product quality through a long term contract at a fair price receives the highest priority. Companies have placed high priority on quality and delivery in negotiation practices. However, they also rated response flexibility and competitive price reasonably high (Billesbach et al., 1991).

2.3 Integrated Supply Chain

According to Ireland and Webb (2007), in today's competitive environment, managing transportation, inventory, product plans and schedules, and information flows are critical to satisfying customers and creating competitive advantages. According to Croxton et al. (2001) operating an integrated supply chain requires a continuous information flow. Customer relationship management (CRM) process provides the structure for how relationships with customers are developed and maintained (Hines, 2004). Business operation will then be integrated from initial material purchase to delivery of products and services to customer (Mutia). In (Okuogume, 2011), there shows a partial relationship of integrated supply chain process, which is indicated in figure 2.3.

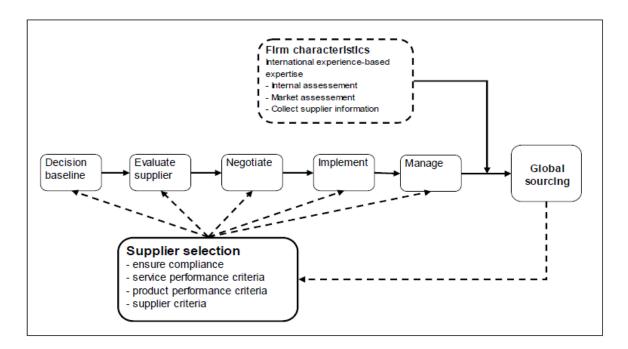


Figure 2.3: Partial Supply Chain Process

In this paper, there also shows the supply chain relationship of KONE elevator company, which represents in figure 2.4.



Figure 2.4: The KONE Way (KONE Intranet, 2011)

Chapter 3

METHODOLOGY

3.1 Data Collection

At first, some data has been collected from a reputed elevator firm. The main purpose of collecting the data is to show the necessity of this research work. In broad, to make a survey about the significance of early supplier involvement to maintain the quality of the product.

Here, figure 3.1 demonstrates the flow diagram of the supply chain relationships. That elevator firm imports elevator from the manufacturer and then supplies their clients. So that elevator firm works as a supplier/vendor.

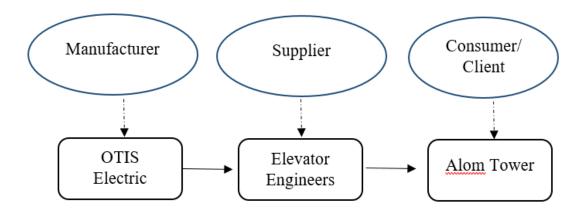


Figure 3.1: Supply Chain Flow Diagram

However, a list has been tabulated from the organization including the client's requirements and their approaching time. Table 3.1 shows the data. Here three types of client have been selected.

- a) The first ones are those who came at planning or design stage.
- b) The second ones are those who came at middle stage, means after finishing the construction of hoistway but can be modified.

c) The third ones are those who came after completing the finishing works except lift related works.

Table 3.1: Cases of Approaching Time (OTIS Brand)

Case Type	Serial No.	Client Name	Quantity of Products	Product ID	Capacity	Special Features	Standard Hoistway/Required Size	Actual Hoistway/Existing Size	Deviation (Yes/No)	Clients' Approach							
	1	МВН	Lift- 1 Nos.	MBHL-1	630 Kg	MRL, 7/7/7	1850mmW * 1750mmD	1850mmW * 1750mmD	No	Design Stage							
				RFPABL-1	630 Kg	MR, 15/15/15	1850mmW * 1750mmD	1850mmW * 1750mmD	No								
				RFPABL-2	630 Kg	MR, 15/15/15	1850mmW * 1750mmD	1850mmW * 1750mmD	No								
			Lift- 5 Nos.	RFPABL-3	630 Kg	MR, 15/15/15	1850mmW * 1750mmD	1850mmW * 1750mmD	No								
Standard Case	2	RFPAB		RFPABL-4	630 Kg	MR, 15/15/15	1850mmW * 1750mmD	1850mmW * 1750mmD	No	Planning Stage							
Standard Cusc				RFPABL-5	1250 Kg	MR, 15/15/15	2500mmW * 2050mmD	2500mmW * 2050mmD	No								
										Escalator- 2 Pairs	RFPABE-1	9000 per./hr.	Single Arrangement, 35 Degree	9830mm	9830mm	No	
			Escalator- 2 Pairs	RFPABE-2	9000 per./hr.	Single Arrangement, 35 Degree	9830mm	9830mm	No								
				RAML-1	800 Kg	MR, 15/12/12	1850mmW*2000mmD	1850mmW*2000mmD	No								
	3	RAM	Lift- 3 Nos.	RAML-2	630 Kg	MR, 15/12/12	1850mmW * 1750mmD	1850mmW * 1750mmD	No	Planning Stage							
				RAML-3	800 Kg	MR, 5/5/5	1850mmW*2000mmD	1850mmW*2000mmD	No								
Slight Deviated Case	1	LFB	Lift- 1 Nos.	LFBL-1	6000 Kg	MRL, 3/3/3	5500mmW * 5750mmD	5000mmW * 5500mmD	Yes	After Construction Stage							
Testident	1	BS	Lift- 1 Nos.	BS-1	1600 Kg	MR, 2/2/2	2550mmW * 2900mmD	2100mmW*2050mmD	Yes	After construction and at the time of ordering lifts							
Traditional Case	2	AT	Lift- 1 Nos.	AT-1	450 Kg	MR, 6/6/6	1700mmW * 1650mmD	1220mmW * 1930mmD	Yes	After construction and at the time of ordering lifts							

Here it is seen, clients who has come at initial stage, are recommended the standard hoistway sizes against their preferred capacity of lift. Then they start the construction with the suggested hoistway which has no deviation with standard.

The clients who communicated with lift supplier at middle stage and final stage, have already constructed their hoistway. And there occurs deviation from standard sizes. However, the results of each type of approach have been discussed in the results and discussion sections.

3.2 General

This research has been divided into several methodologies targeting each objectives. There are three objectives in this research and have the mapping of several methods under each

objectives' methodology. The main objectives of this research can referred as risk mitigation, minimizing financial complexities and introducing a way for smooth supply chain operation in brief. The methods against each objectives' methodology are listed in the table below.

Table 3.2: Proposed Methodologies & Methods

Sl. No.	Objectives	Proposed Methodologies	Proposed Methods
01	Risk mitigation	Early supplier involvement	Market Analysis
			Supplier Base
			Tendering Process
02	Minimizing financial	Establishing framework	Currency Rate Analysis
	complexities	agreement	Terms and Conditions of
			the agreement
			Meeting and Negotiation
03	Introducing a way	Effective communication	A Shared Cloud Platform
	for smooth supply		
	chain operation		

3.3 Early Supplier Involvement

3.3.1 Market Analysis

Clients always concern about what brand of product they will choose. The quality of the product, price, service etc. are wondering at their heads. In this case, a market analysis can help them to understand the product and their nature a lot. They can search in website and go through desired brands features. In website, they can explore each brands technical specifications, client list, contact details etc., which can help them to choose the right one within their budget.

Table 3.3 represents some renowned brand of lifts and their origin. This random list can give opportunity to the clients to explore each lifts official website and get an idea of their questionnaires. This list is not based on ranking of the brands.

Table 3.3: List of Lift Brands

Sl. No.	Brand Name	Origin
1	Schindler	Switzerland
2	OTIS	USA
3	Hyundai	Korea
4	Kone	Finland
5	Fujitec	Japan
6	I-Elevator	Korea
7	ThyssenKrupp	Germany
8	Mitsubishi	Japan
9	Sigma	Korea
10	Schumacher	USA
11	Walton	Bangladesh
12	Hitachi	Japan
13	Movilift	Italy
14	LM	Germany
15	Cibes	Sweden

3.3.2 Enlisted Suppliers

Based on the market analysis, the client can prepare a list of enlisted suppliers. At first, they will have to choose the brands, they are interested. Then they have to find out the representatives of the country. After that, they can make an enlisted supplier list of lift suppliers and arrange the list through the hierarchy of their preferences.

Generally, Govt. entity or developer companies, who have lots of projects in hand, this enlisted supplier list help them to achieve their objectives within their stipulated time.

3.3.3 Tendering Process

Following to the enlisted supplier list, the clients can go for tender process for the selection. To accelerate this work, two tendering process can be implemented in two different cases.

- a) Limited Tendering Method (LTM) If clients want to know the information from each of the supplier/vendor of the enlisted supplier list. They can mention only those brands in the ITT, they have selected in the supplier base.
- b) Request for Quotation (RFQ) If clients have chosen specific brands, they can invite only those brands for quotation submission. The rest procedure will be as same as completing the tendering process.

3.4. Establishing Framework Agreement

3.4.1 Currency Rate Analysis

It is necessary to do the currency rate analysis before going to any contract. Sometimes the suppliers/vendors face to great loss, especially when it is for bulk amount purchasing. It can also create conflict between both parties for this changeable situation. For a long contract period, it is important to forecast currency fluctuations.

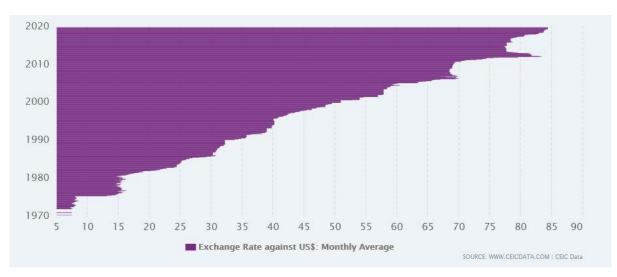


Figure 3.2: Currency Rate of Last 50 Years

Here BDT vs USD rates have analyzed.

From figure 3.2, it can be assumed that in 2000, the approximate value was 1 USD=50.2 BDT while in 2020, this value is 1 USD=84.2 BDT.

Figure 3.3 represents the currency status of 4 years. Here it can be seen that within this 4 years, almost 7 BDT has been gone up and down. This gives the prediction of

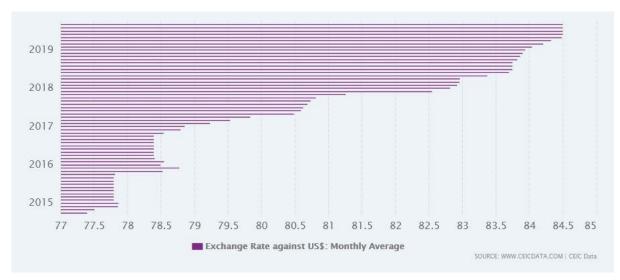


Figure 3.3: Currency Rate Difference of Four Years

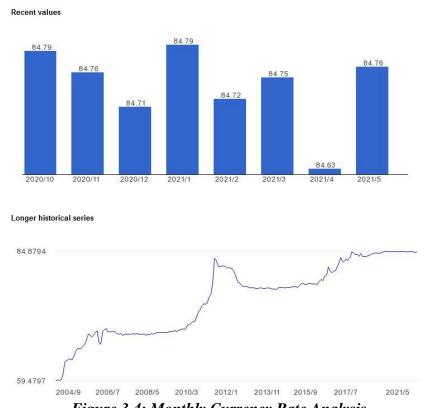


Figure 3.4: Monthly Currency Rate Analysis

concentrating currency rate analysis for long term contract as well.

Figure 3.4 illustrates the close monitoring of currency rate shifting. In 2021, this rate is above 84.70 BDT. But in the month of May, it suddenly falls to 1 USD = 84.63 BDT. Though this decimal digits doesn't affect in small amount, when it comes to huge transaction, it can impact there. If an amount of 1, 00,000.00 USD is considered, then the rate difference for this value is shown below.

In March, 2021-1 USD = 84.75 BDT

So, 1,00,000 USD = 84,75,000 BDT

In April, 2021- 1 USD = 84.63 BDT

So, 1,00,000 USD = 84,63,000 BDT

The difference is 12000 BDT. Just in month, for a huge amount of dollar, the supplier/vendor can face financial risk.

3.4.2 Terms & Conditions of the Agreement

There lies several terms and conditions in a framework agreement. This terms and conditions should be agreed on mutual agreement. Some common terms and conditions are highlighted below.

- a) Price
- b) Currency Rate (Especially for bulk amount of purchasing)
- c) Construction Period
- d) Contract Period
- e) Warranty Period
- f) After Sales Service

- g) Total Working Time (From L/C opening to installation and hand over the project)
- h) Breach of Agreement

3.4.3 Meeting and Negotiation

This terms and conditions can be finalized after several meetings and negotiation.

This meeting can be done physically or online based.

3.4.4 Communication

After confirming with supplier/vendor, it is necessary to keep communication or update of the respective projects. The more supplier/vendor will co-operate, the more supply chain accuracy will increase. In that case, the design of the client will be more absolute.

3.5 Effective Communication

3.5.1 A Shared Cloud Platform

After completing all the formalities, architect and lift supplier or manufacturer can be communicated together through a shared cloud platform only for design purpose. In

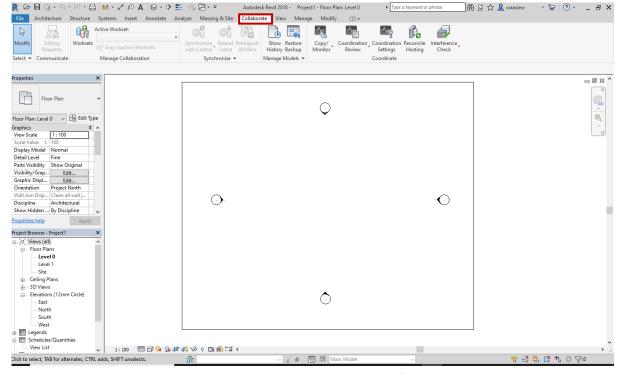


Figure 3.5: Shared Cloud Platform

that platform, if architect make any changes in lift hoistway size, lift supplier or manufacturer can be notified. They can suggest their required space. Thus a qualitative product can be made in this way and supply chain tier becomes one step strong.

The cloud sharing platform can be BIM modelling resources. Revit, Autodesk Navisworks etc. are few tools of BIM Technology.

Figure 3.5 indicates a shared cloud platform named Autodesk Revit. Under this software, the tab collaborate helps to share worksheets to review and check. The BIM software offers this type of advantage to increase the accuracy of the construction.

Chapter 4 RESULTS AND DISCUSSIONS

4.1 Data Collection

From Table 4.1, it can be seen, those who make early approach faced less design issue. They had to face unpredictable calamities which has no control. Unlikely standard case, the clients had to compromise with design and quality which also made impact on their projects negatively in slightly deviated and traditional cases.

Table 4.1: Impact on Projects

Case Type	Serial No.	Client Name	Quantity of Products	Product ID	Deviation (Yes/No)	Clients' Approach	Challenges	Present Status	Remarks	
	1	MBH	Lift- 1 Nos.	MBHL-1	No	Design Stage	No	Running succesfully	N/A	
				RFPABL-1	No					
			1'0 CM	RFPABL-2	No				The challenge was	
	2	RFPAB	Lift- 5 Nos.	RFPABL-3	No	Planning Stage	Vessel scarcity due to	Running successfully	unpredictable because of covid-19 situation but it	
	2	KFFAD		RFPABL-4	No	Fianning Stage	port congestion	Running successuny	is not related to design	
Standard Case				RFPABL-5	No				phase	
			Escalator- 2 Pairs	RFPABE-1	No				phase	
			Escalator- 2 Fairs	RFPABE-2	No					
				RAML-1	No					
	3	RAM	Lift- 3 Nos.	RAML-2	No	Planning Stage	Currency fall due to covid-19 situation	Project becomes hold for days	Still pending	
				RAML-3	No			•		
Slight Deviated Case	1	LFB	Lift- 1 Nos.	LFBL-1	Yes	After Construction Stage	Hoistway needs to be reconstructed	Installed succesfully but required call back after running some days	There was a scope of increasing the hoistway size because of steel construction	
Traditional	1	BS	Lift- 1 Nos.	BS-1	Yes	After construction and at the time of ordering lifts	Cabin size had to be adjusted within this hoistway size	Project cancelled	This was supposed to MR cargo lift but the client constructed as hydraulic lift while inspected at site	
Case	2	AT	Lift- 1 Nos.	AT-1	Yes	After construction and at the time of ordering lifts	Cabin size had to be adjusted within this hoistway size	Difficulties during installation and call back after running few days	There was no scope of increasing hoistway size and the client was adamant to fit cabin in this shorten hoistway size	

Also in Table 4.2, it gives indication on the performance and maintenance on the basis of clients approach. Both table highlights the importance early supplier involvement.

Table 4.2: Qualitative Comparison Based on Performance

Sl. No.	Case Type	Deviation from Standard	E	mergency Call Back l	Frequency	Servicing Required
SI. 140.	Case Type	Deviation from Standard	No	Less Frequently	Frequently	Servicing Required
1	Standard Case	No	٧			Depends on Clients
2	Slight Deviated Case	Yes		٧		Depends on Clients
3	Traditional Case	Yes			٧	Yes

4.2 Framework Agreement

Framework agreement gives benefit by reducing tendering cost, conserving time, continuous improvement within long-term relationships, eliminating repetitive works, reducing risk etc.

How a framework agreement can give advantages than a single tender or individual contracts, it can be illustrated through a comparison given below.

Table 4.3: Comparison between Single Tender and Framework Agreement

Sl. No.	Particulars	Single Tender	Framework Agreement
01	Contract duration	It is only entered into if the order is placed and each order is a separate contract.	It can provide a healthy long- term revenue stream relationships between supplier and buyer.
02	Agility	It slows down the project work.	It enhances the speed of the project.
03	Design Complications	It takes time to build up a relationship with the new supplier after completing all the processes and thus it affects the design negatively in many cases.	The supplier can involve in the planning or design phase and helps to minimize the design risk.
04	Total Working Time	The total working time from lift order to installation is lengthy.	The total working time from lift order to installation is comparatively less.
05	Price Negotiation	It takes time for price negotiation for each tender. Then comes the adjustment of payment schedule. So enough time is consumed for this stage.	In an established framework agreement, price has been already finalized. So it saves time and accelerates the payment procedure.

4.3 A Shared Cloud Platform

A shared cloud platform can facilitate to exchange the drawings and suggestions if the existing drawings are tended to change between the representatives so that no quality issue can occur in future.

Figure 4.1 represents the proposal of the part of the supply chain stakeholders if client directly contacts with lift buyer/third party.

Figure 4.2 represents the proposal of the part of the supply chain stakeholders if client chooses developer company as medium for lift purchasing activities.

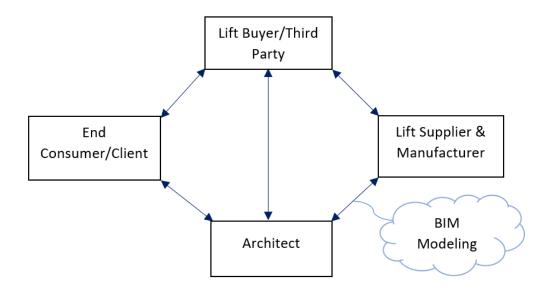


Figure 4.1: Proposed Model-1

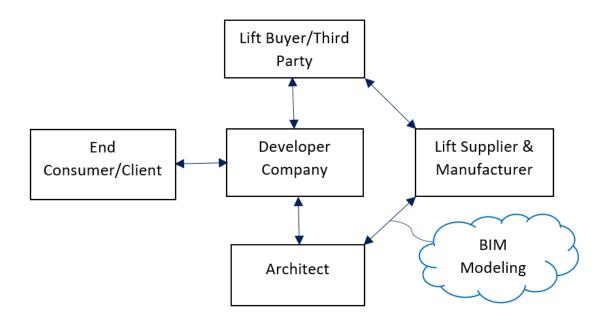


Figure 4.2: Proposed Model-2

4.4 Proposed Way for Smooth Supply Chain Operation

Finally figure 4.3 has been proposed on how to increase efficiency and effectiveness of supply chain activities of lift.

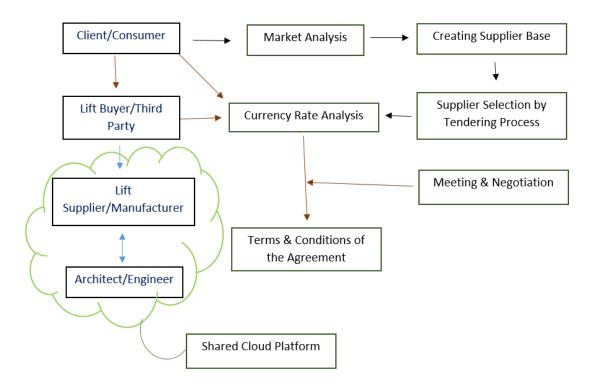


Figure 4.3: Proposal for Smooth Supply Chain Operation

Chapter 5 CONCLUSIONS AND RECOMMENDATIONS

5.1 Conclusions

In the context of Bangladesh, maximum client or developer Company is reluctant to involve their respective suppliers at the planning or design stage. Without acknowledging their expertise in their respective fields at the initial stage, it becomes difficult to approach in an economic and efficient way. For this reason, creating awareness for minimizing the design risk can be the foremost liability. If a lift supplier is involved at the design stage, he can suggest the standard hoistway size according to the client's preference. Then the architect can plan the rest design of the building. In this research, a way has been suggested on how to establish a contractual agreement considering all the relative factors to make a long term relationship to maintain quality as well as commitment.

5.2 Recommendations

- a) Further research can be carried out on the accuracy of the proposed way.
- b) It can also be observed which cloud sharing platform gives best performance on the basis of the research demand.

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